

**Test Report No. 7191272933-EEC21-WBH**  
dated 24 Dec 2021



PSB Singapore

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**SUBJECT**

Testing of Gloves

**CLIENT**

Shijiazhuang Hongray Group Co.,Ltd.  
South Tongda Rd., East Dist.,  
Jinzhou City, Hebei,  
052260, China

**SAMPLE SUBMISSION DATE**

08 Nov 2021

**TEST DATE**

10 Nov 2021 to 13 Dec 2021, 24 Dec 2021

**DESCRIPTION OF SAMPLES**

S/N	Product Description	Brand/Model	Colour	Product Code	Size	Sample Received (pieces)	Manufacturer
1	Disposable Nitrile Examination Gloves (Black, Powder Free)	Hongray	Black	NPF4001-4005	XS	400	Shijiazhuang Hongray Group Co.,Ltd.
2					S	400	
3					M	400	
4					L	400	
5					XL	400	

Lot size as specified by client: 150,001 to 500,000 pieces per lot

**METHOD OF TEST**

1. EN 455-1:2020 Medical gloves for single use  
Part 1: Requirements and testing for freedom from holes
2. EN 455-2:2015 Medical gloves for single use  
Part 2: Requirements and testing for physical properties
3. EN 455-3:2015 Medical glove for single use  
Part 3: Requirements and testing for biological evaluation



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**RESULTS**

Sample: Disposable Nitrile Examination Gloves (Black, Powder Free), Hongray, NPF4001-4005

Table 1: Results for EN 455-1:2020

Clause	Tests	Size	Requirements	No. of non-compliers allowed (pieces)	Number tested (pieces)	Actual no. of non-compliers found (pieces)	Inferred results
4 5	Freedom from holes	XS	Shall not leak	10	315	0	Passed
		S		10	315	0	Passed
		M		10	315	0	Passed
		L		10	315	3	Passed
		XL		10	315	0	Passed

Table 2: Results for EN 455-2:2015 Clauses 4-5

Clause	Tests	Size	Requirements (Median)	Number tested (pieces)	Results (Median)	Inferred results
4	Dimensions a) Length (mm)	XS	≥ 240	13	240	Passed
		S		13	241	Passed
		M		13	243	Passed
		L		13	247	Passed
		XL		13	249	Passed
	b) Width (mm)	XS	≤ 80	13	80	Passed
		S	80 ± 10	13	83	Passed
		M	95 ± 10	13	97	Passed
		L	110 ± 10	13	103	Passed
		XL	≥ 110	13	114	Passed
5	Strength a) Force at break (N)	XS	For nitrile examination gloves: ≥ 6.0	13	10.4	Passed
		S		13	7.5	Passed
		M		13	7.6	Passed
		L		13	7.6	Passed
		XL		13	6.3	Passed
	b) Force at break after challenge testing (N) 7 days at (70±2)°C	XS	For nitrile examination gloves: ≥ 6.0	13	9.0	Passed
		S		13	7.3	Passed
		M		13	7.5	Passed
		L		13	7.5	Passed
		XL		13	6.4	Passed

Table 3: Results for EN 455-2:2015 Clause 7

Clause	Tests	Requirements	Results	Inferred results
7	Labelling	Manufacturers shall label the glove and/or the packaging with the date of manufacture in accordance with EN ISO 15223-1:2012 and EN 1041:2008+A1:2013. Date of manufacture is defined as the packaging date.	Observed	Passed

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**RESULTS (cont'd)**

Sample: Disposable Nitrile Examination Gloves (Black, Powder Free), Hongray, NPF4001-4005

Table 4: Results for EN 455-3:2015 Clauses 4.2-4.5

Clause	Tests	Requirements	Results / Remarks	Inferred results	
4.2	Chemicals	Gloves shall not be dressed with talcum powder (magnesium silicate).	Glove is not dressed with talcum powder, based on client's declaration letter	Passed	
		Other chemicals	Manufacturer shall disclose upon request a list of chemical ingredients	NA	
4.3 5.1	Endotoxins	< 20 EU/pair for gloves labelled with 'low endotoxin content'.	Not labelled with 'low endotoxin content'	NA	
4.4 5.2	Powder-free gloves	For powder-free gloves: The total quantity of powder residues shall not exceed 2 mg per glove.	XS	0.11 mg per glove	Passed
			S	0.10 mg per glove	Passed
			M	0.07 mg per glove	Passed
			L	0.03 mg per glove	Passed
			XL	0.18 mg per glove	Passed
4.5 5.3	Proteins, leachable	The manufacturer shall strive to minimize the leachable protein level for gloves containing natural rubber latex.	Not natural rubber latex glove	NA	

Table 5: Results for EN 455-3:2015 Clause 4.6

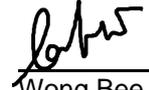
Clause	Tests	Requirements	Results
4.6	Labelling	In addition to the labelling specified in EN 1041:2008+A1:2013 and the relevant symbols given in EN ISO 15223-1:2012, the following requirements apply:	
		a) medical gloves containing natural rubber latex shall be labelled on the packaging of at least the smallest packaging unit with the EN ISO 15223-1:2012 symbol for latex;	NA
		The labelling shall include the following or equivalent warning statement together with the symbol: '(Product) contains natural rubber latex which may cause allergic reactions, including anaphylactic responses';	NA
		b) the labelling shall include a prominent indication of whether the glove is powdered or powder-free;	Comply
		c) sterile powdered gloves shall be labelled with the following or equivalent: 'CAUTION: Surface powder shall be removed aseptically prior to undertaking operative procedures in order to minimize the risk of adverse tissue reactions';	NA
		d) for any medical glove containing natural rubber latex the product labelling shall not include: - any term suggesting relative safety, such as low allergenicity, hypoallergenicity or low protein; - any unjustified indication of the presence of allergens;	NA
	e) if the manufacturer labels the gloves with the protein content, the process limit, measured as specified in 5.3 shall be given.	NA	
Inferred results			Passed



**REMARKS**

1. Labelling requirements are assessed based on submitted packaging artwork by client on 23 Dec 2021.
2. NA: Not applicable for the submitted sample.

  
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Associate Engineer

  
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Wong Bee Hui  
Product Manager  
Medical Health Services (NAM)



**APPENDIX**



Photo 1: Disposable Nitrile Examination Gloves (Black, Powder Free), Hongray, NPF4001-4005



Photo 2: Packaging artwork for Disposable Nitrile Examination Gloves (Black, Powder Free), Hongray, NPF4001-4005

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Effective 26 January 2021

